C E R T I F I C A T E

Welding of railway vehicles and components according to EN 15085-2:2020+A2:2025

SVS/15085/CL2/227/19/2A1

The Swiss Welding Association hereby certifies that the welding company

iten metal hoses AG
Steinackerstrasse 23
8302 Kloten
Switzerland

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL2 in the type of activity D, P

in the range indicated in the annex.

validity: 2025-01-29 until 2028-01-28

Basel, 2026-09-23
Place and date of issue

Lead auditor: Eng. WIPF

Dipl.-Ing. SUTTER
Head of certification body

Scope of the certificate

Scope:

Welding process according to EN ISO 4063	Material group according to EN ISO 15608	Dimensions	Remarks
141	1.1, 8.1	t = 1 - 3 mm D ≥ 8 mm	FW
		t = 1 - 4 mm D ≥ 8 mm	BW
	1.1/8.1, 8.1	t = 1 - 4 mm D ≥ 8 mm	-
	8.1	t = 1 - 4 mm D ≥ 8 mm	fully mechanized
		t = 1 - 4 mm D ≥ 8 mm	BW, fully mechanized

Area of Application:

- New build of components for railway vehicles
  - such as flexible metal hose lines, pressurized pipes and attachments like side handrails
- Design of components for railway vehicles
  - such as flexible metal hose lines, pressurized pipes and attachments like side handrails

Responsible welding coordinator(s): Artur Sabarov, Level B (IWS) born: 1972-12-19

1st deputy(ies) of the responsible welding coordinator(s): Màté Toth, Level C (IWP) born: 1992-11-03

Others deputies: anonymous (The data is known to the certification body.)

Remarks:

Register no.: SVS/15085/CL2/227/19/2A1

General provisions:
The General Terms and Conditions of the Swiss Welding Association apply in the currently valid version.